



JORNADA: **Intel·ligència Artificial** **al sector agroalimentari:** **reptes i solucions**



Dimarts 28 d'Abril | 11.30h



Presencial

FoodLab – Centre d'Innovació Gastronòmica
Industrial (Riudellots)



Cofinanciado por
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MINISTERIO
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GOBIERNO
DE ESPAÑA
MINISTERIO
PARA LA TRANSFORMACIÓN DIGITAL
Y DE LA FUNCIÓN PÚBLICA

SECRETARÍA DE ESTADO
DE INTELIGENCIA
E INTELIGENCIA ARTIFICIAL

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Benvinguda i presentació

Lluís Surroca

Responsable de consultoria de transformació digital

Eurecat





Intel·ligència Artificial al sector agroalimentari: reptes i solucions



AGENDA

11:30h – 12:00h: Café de Benvinguda i Registre

12:00h – 12:10h: Benvinguda a la sessió i presentació del programa Acelera Pyme.

A càrrec de **Lluís Surroca**, Responsable de consultoria de transformació digital a Eurecat

12:10h – 12:40h: Intel·ligència Artificial al sector agroalimentari: reptes i solucions

A càrrec de **Pol Torres**, Cap de la línia d' Intel·ligència Artificial Aplicada a agroalimentació i energia a Eurecat

12:40h – 12:55h: Cas d'èxit NOEL | La IA aplicada al procés de curació

A càrrec de **Jaume Planella**, Director corporatiu de R+D+I de NOEL

12:55h – 13:00h: Torn obert de preguntes

13:00h: Clausura de l'acte



Oficina Acelera Pyme Girona

*El teu punt de trobada amb la
transformació digital*



01. Com et podem ajudar?

Serveis **100% gratuïts** per a pimes i autònoms de la província de Girona

SERVEIS

Primera orientació i ASSESSORAMENT

Resolt els teus dubtes sobre la digitalització i les ajudes

DIAGNÓSTICS general i d'especialització tecnològica

En quin punt ets? Quins són els propers passos?

- Ajudes i finançament, estratègia i governança de dades i IA, automatització i assistents IA, fabricació 3D, robòtica, ciberseguretat

MENTORIES

T'orientem per fer realitat la teva idea



RECURSOS

Programa de JORNADES

Jornades de difusió i promoció de l'ús de tecnologies

LABORATORI fabricació i impressió 3D

Assessorament i primera prova de concepte

BUTLLETINS vigilància tecnològica

Informació sobre tendències de tecnologies digitals i emergents

MAPA de proveïdors local

Coneix i accedeix als proveïdors tecnològics del teu entorn

02. Com ho fem?

Contacta amb nosaltres i dona-li un impuls a la teva pime

8



Estàs a només un **click** del canvi!



Oficina Acelera Pyme Girona

Parc UdG, Edif. Giroemprèn

C/ Pic de Peguera, 11. Girona.

info.acelerapymegirona@eurecat.org



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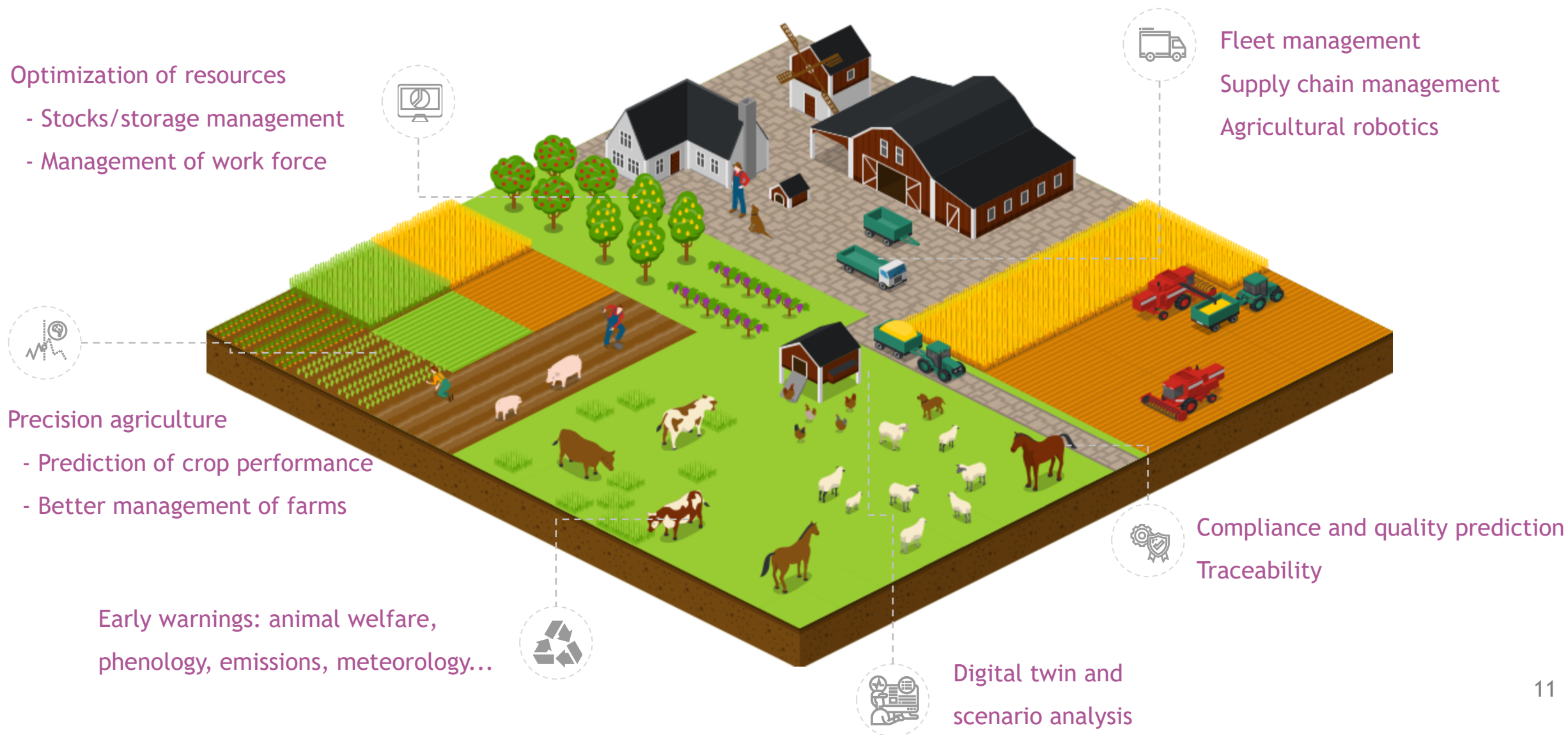
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PARA LA TRANSFORMACIÓN DIGITAL
Y DE LA FUNCIÓN PÚBLICA

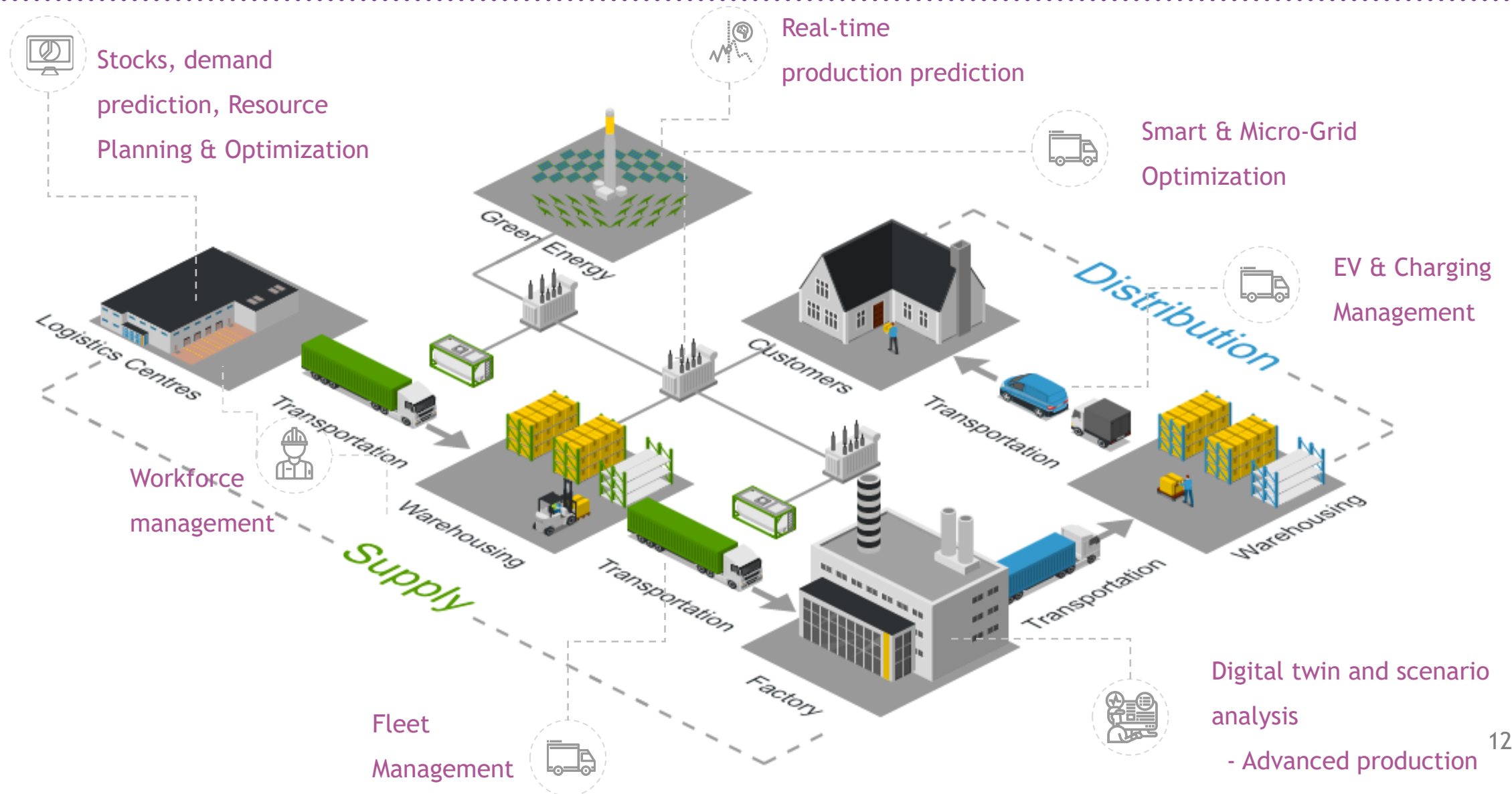
SECRETARÍA DE ESTADO
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AI IN THE AGRIFOOD SECTOR

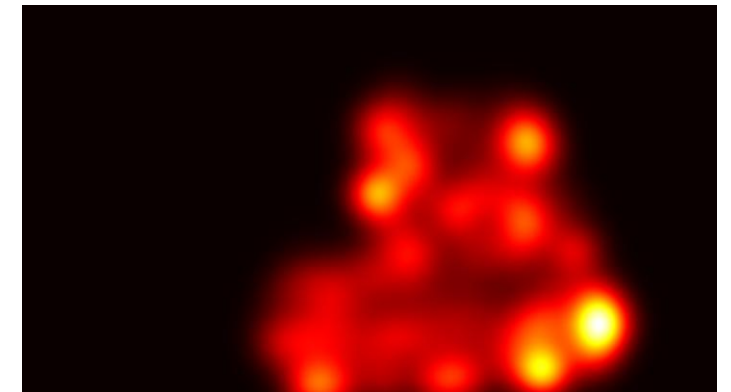
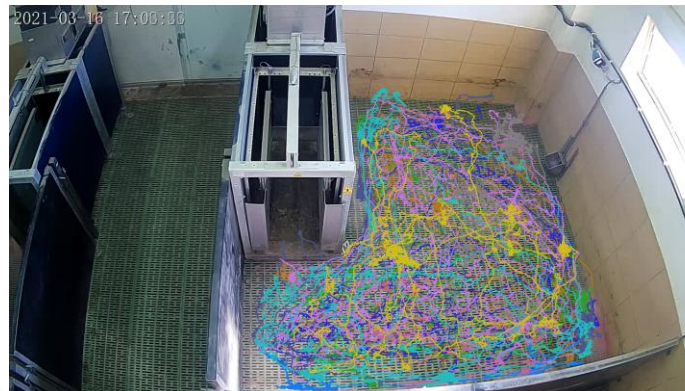
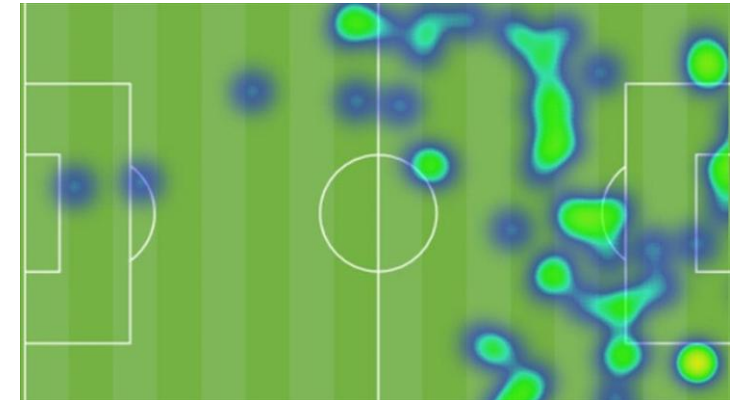


INDUSTRY & LOGISTICS HOLISTIC APPROACH





Animal welfare

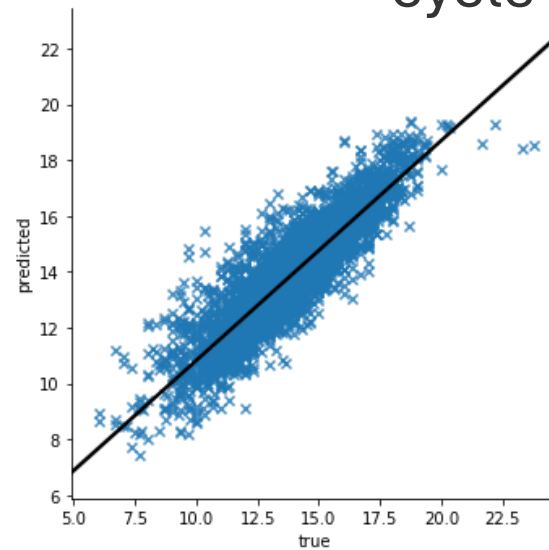


Sow farms productivity increase by creating a **ranking of sows by productivity** indexes and **recommending pig replacement** according to it.

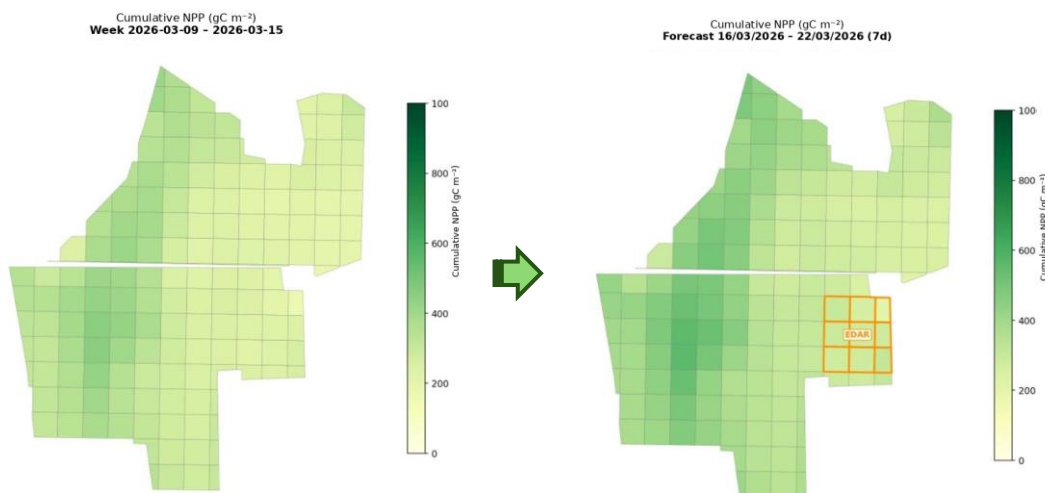
Technologies

- Data analytics
- AI
 - Predictive algorithms
 - Clustering
 - Pattern recognition

Prediction of a productivity index for next cycle

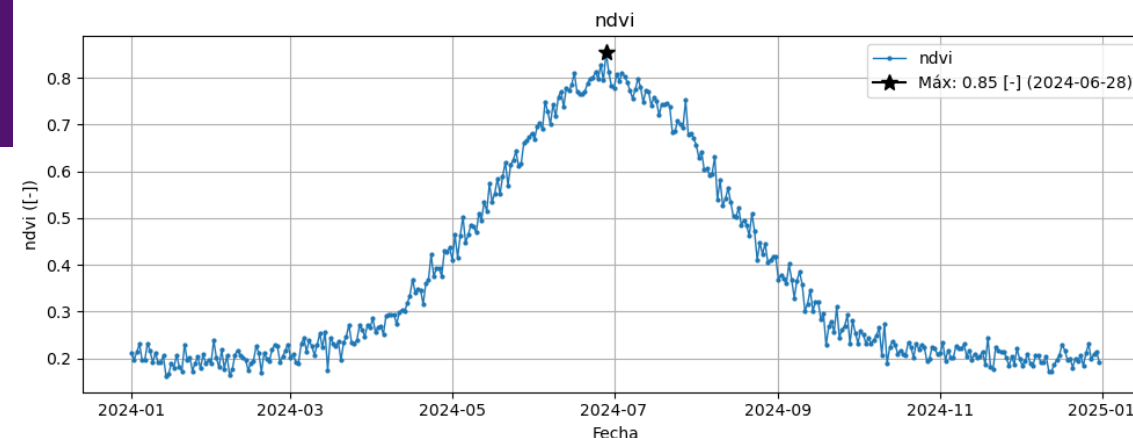


Advanced data tools to obtain NVDI, WUE, Soil erosion, Surface humidity, Net Primary Production

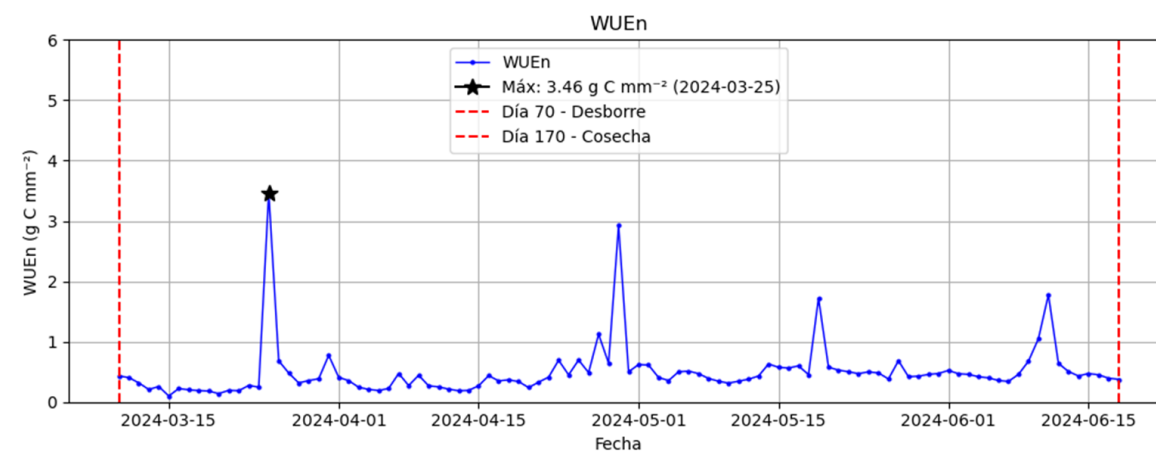


Tools:

- Earth observation (EO)
- Data analysis
- Deep learning



Normalized Difference Vegetation Index (NDVI) $\approx$ Concentration of chlorophyll on the top



Normalized Photosynthetic Water Use Efficiency = grams of fixed Carbon per crop, for each mm of water evapotranspiration

Pest and disease prediction



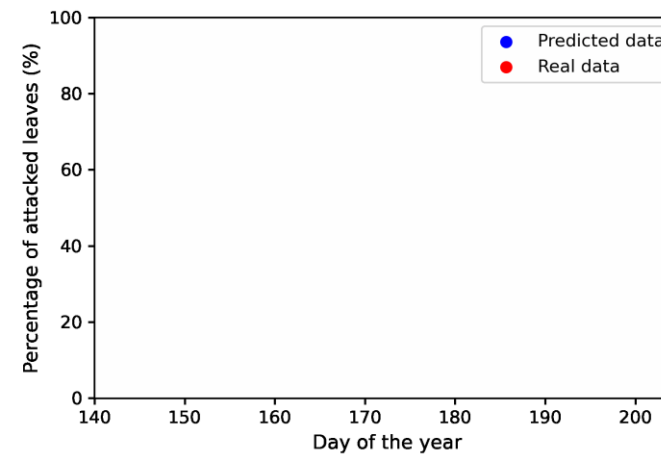
Climate conditions



Vineyard status



Field observation



Pest risk index



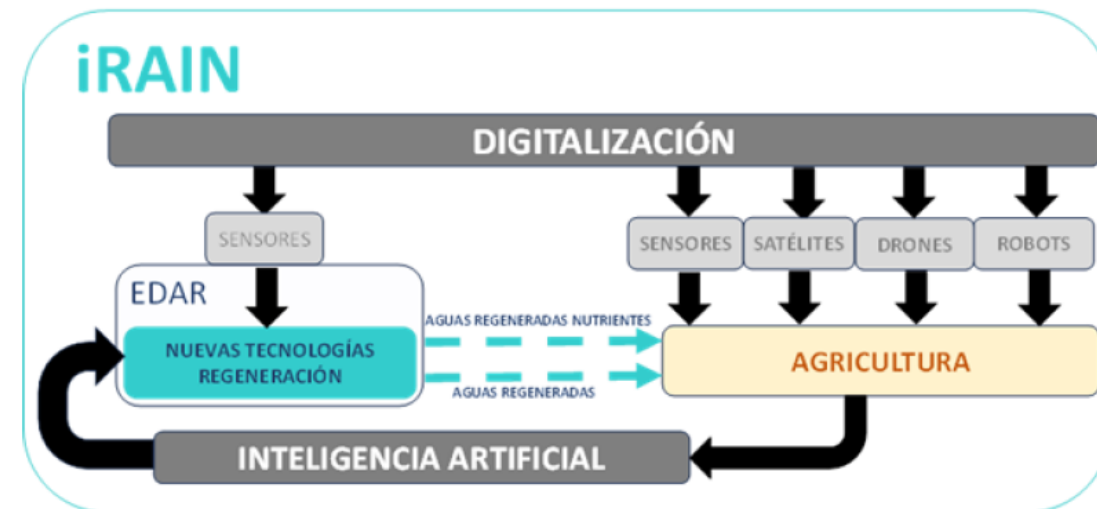
Treatment recommendation

WATER USE OPTIMIZATION

Virtual sensors for monitoring and predicting effluent quality parameters (NO_3 , NH_4 , N_{tot} , P_{tot} , EC, flow) at d+7 and d+14 horizons, enabling anticipatory fertigation management. Real-time DSS coupling satellite-derived crop water demand with WWTP effluent quality, delivering weekly fertigation prescriptions per management zone.

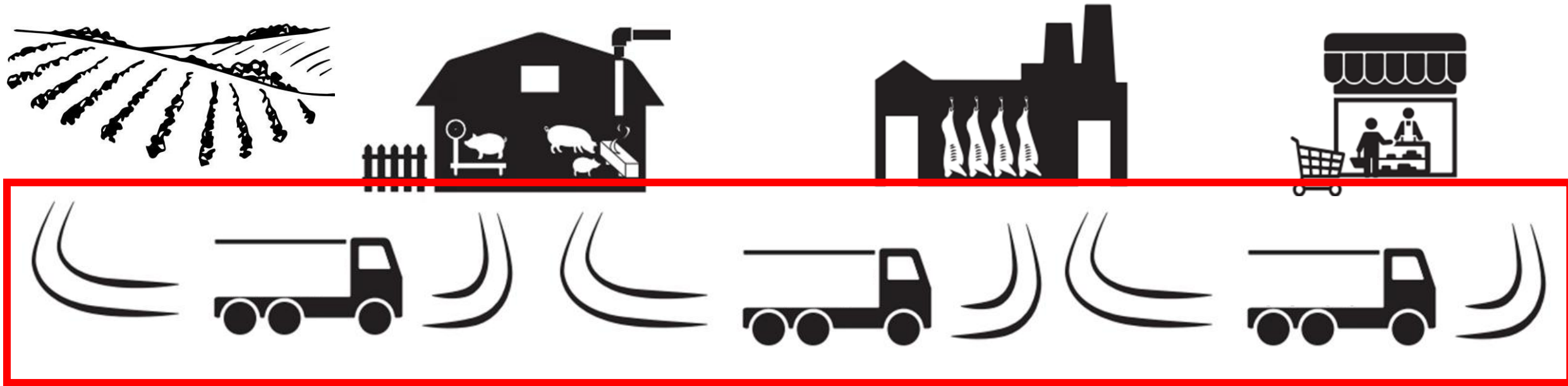
Tools:

Earth Observation (Sentinel-2 biophysical cascade: $\text{NDVI} \rightarrow \text{fPAR} \rightarrow \text{GPP} \rightarrow \text{NPP} \rightarrow \text{ETr} \rightarrow \text{WUE}$) and ensemble ML (MLP, XGBoost, LightGBM) forecast crop demand at d+7 for both zones.





- Field office
- Voice & text interaction
- Business data integration

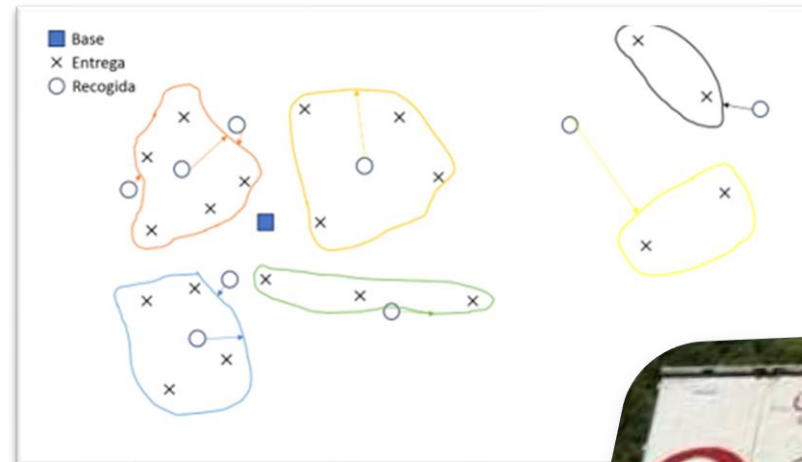


Intelligent tools to analyze data and propose a new global response to the challenges (stock reading, understanding of orders and weight of each customer in billing, optimization logistics...)

Use Case: Distribution of deliveries and collections between the vehicles of the fleet. Also, distribution of the vehicles in the warehouse's docks.

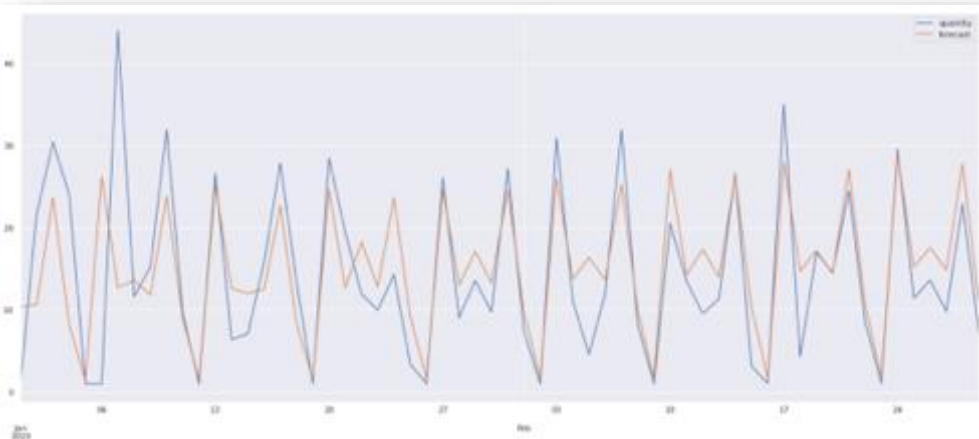
Technology:

- Data analytics
- Constrained Optimization



Correlation within the time series of the issued products, the anomalies analysis during their distribution and the observation of all their daily operations to provide an early warning system

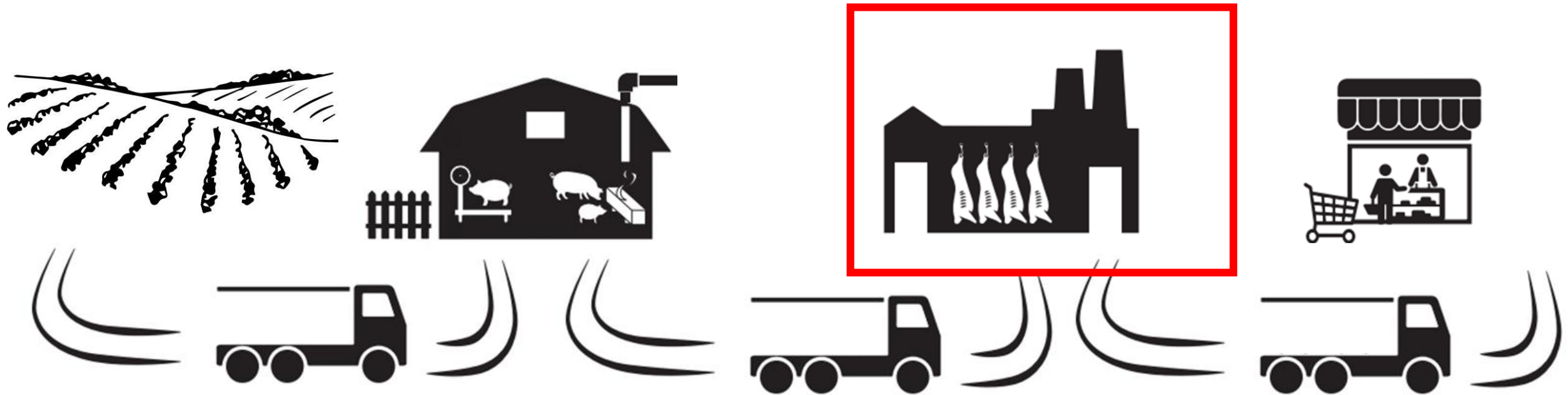
- **Tasks:** Detection of anomalies before delivery, demand prediction system and study of daily operations for the implementation of an early warning system.
- **Benefits:**
 - **Detect the anomalous potential of an order** allowing to act and solve the problem in advance
 - Short and medium term **demand prediction** to optimize the warehouse content and transport needs
 - Provide **alerts of unforeseen events** on daily operations, allowing them to be managed or even prevented



Technologies:

- Multi-object demand forecasting with ARIMA, SVR, XGBoost and RecurrentNN adaptations
- Anomaly detection with Isolation Forest and logical rules for the detection of unexpected events.

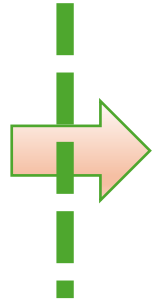
- ## Technologies:
- Multi-object demand forecasting with ARIMA, SVR, XGBoost and RecurrentNN adaptations
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WINE PRESSING IMPROVEMENT



Physical world

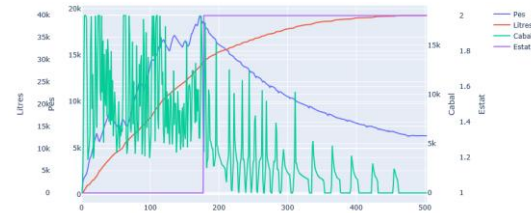


Digital world

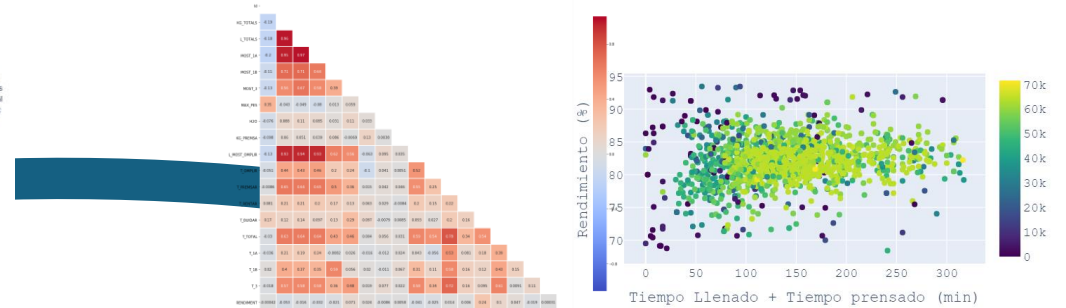
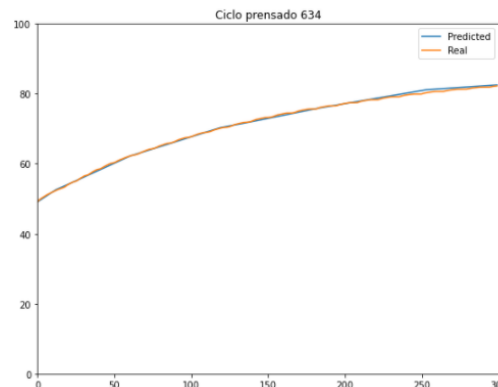


Reduction of 30% of pressing time, with an efficiency lost of only 2%

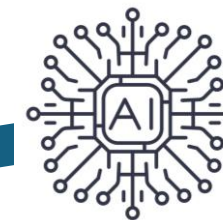
Historical data



Prediction of the pressing performance curve



Analysis and data preprocessing

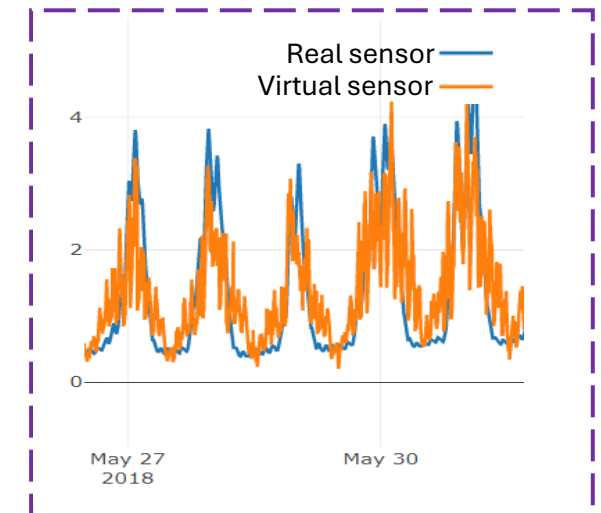
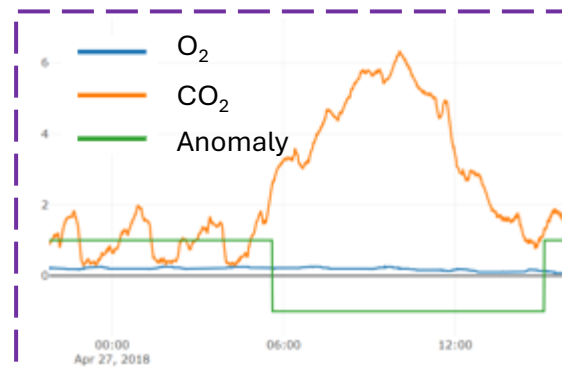


Detection of anomalous patterns in sensors and the use of virtual sensors to replace the erroneous value of a sensor in drift / failure to improve monitoring and decision-making in industrial environments.

Use Case: Alert of anomalous behaviors to avoid incorrect decision making. Virtual sensors to replace erroneous values or replace a faulty sensor, improving decision making.

Technology:

- Isolation Forest for anomaly detection
- Ensembled methods for virtual sensors
- FIR and MAD filtering algorithms.



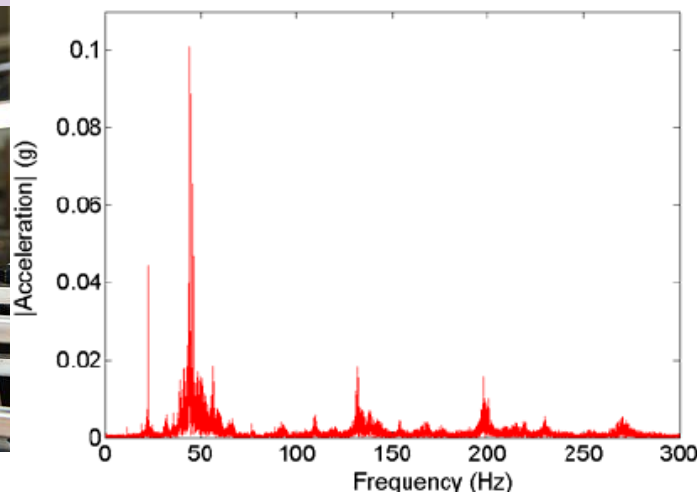
Predicting conveyor belt bearing wear by vibration analysis

Use Case: Increase the OEE of the production line by reducing the number of unexpected stoppages associated with bottle breakages.

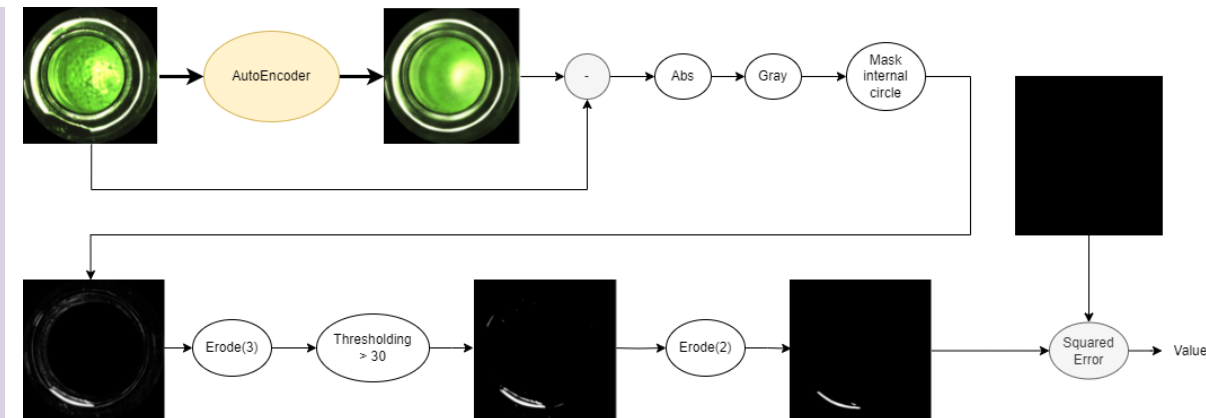
Technology:

- Anomaly & novelty detection
- Unsupervised ML
- Ensemble methods

- Signal processing
- Pattern recognition
- Anomaly & novelty detection
- Unsupervised ML
- Ensemble methods



Detect breaks in the mouth of the bottle during the disgorging process



Use Case: Minimizing food safety risk by full inspection of all sparkling wine bottles.

Technology:

- Deep Learning: CNN

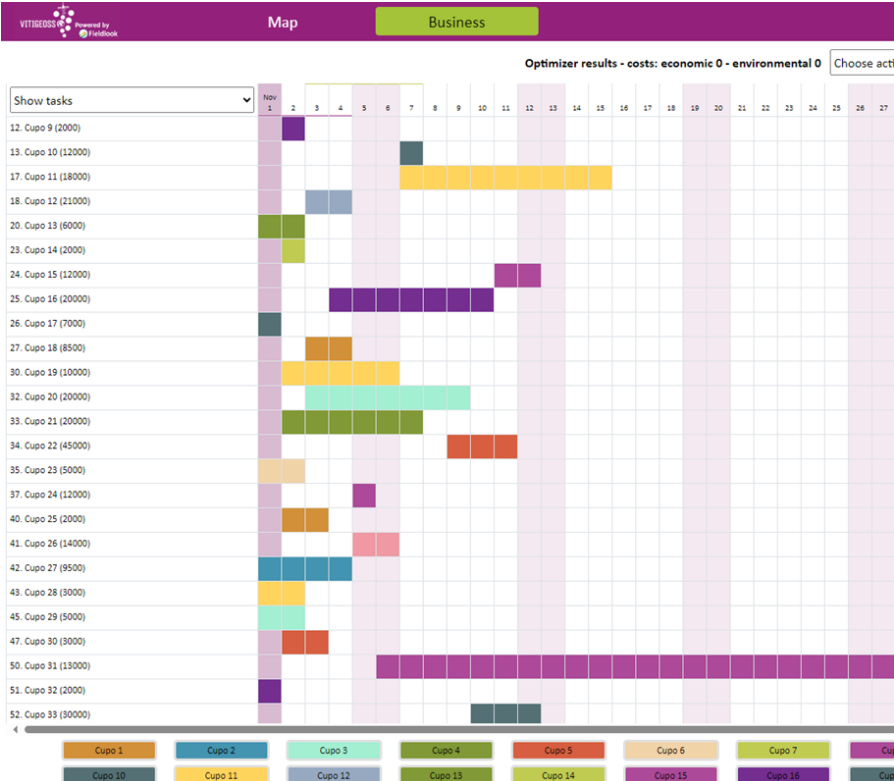
True label	No rota	99.360	0.640
	Rota	0.870	99.130
		No rota	Rota
		Predicted label	

Resource optimization and sustainability indicators - Dynamic resource planification to improve operations, planning and resource requirements by reducing the use of raw materials.

Technology:

- Data: Open data, historical data
- Models: Linear optimization
- Architecture: Field repository, internal server, Docker, API REST.
- Interoperability (API Service Store)

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Pabellón 5 – Nivel 0 – Calle D – Stand 4

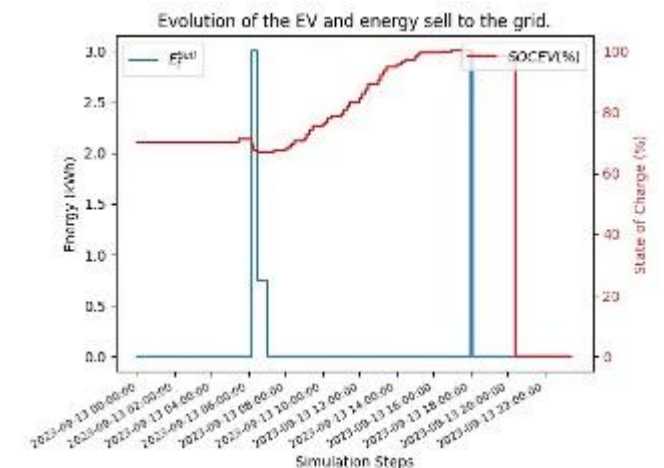
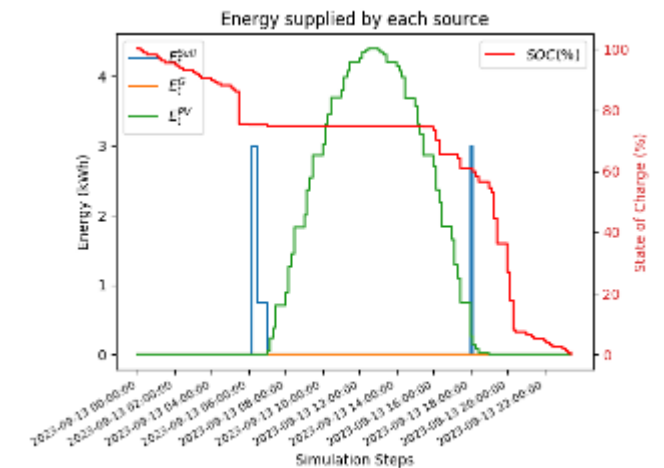
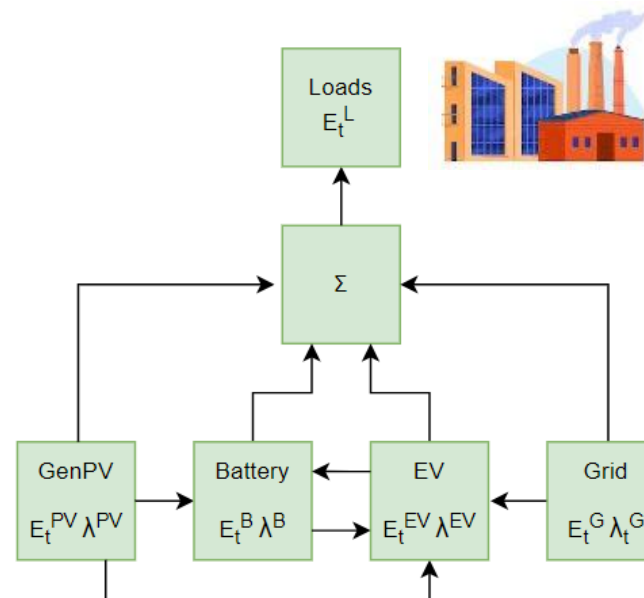


Smart energy management: loads, sources, storage, EV, grid

Use Case: Optimize the distribution of energy among different elements such as consumers, grid, EV, batteries and RESs in a residential house or building.

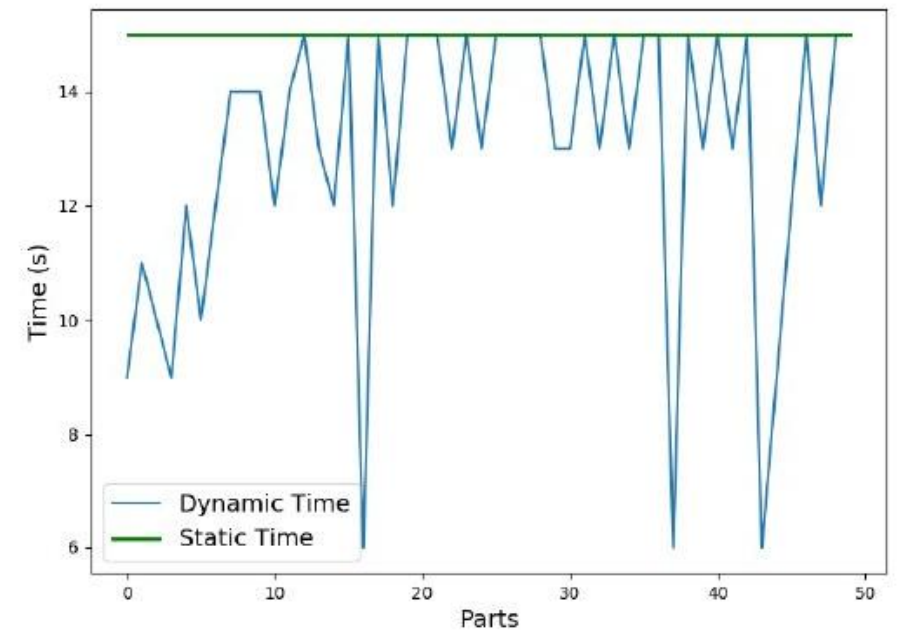
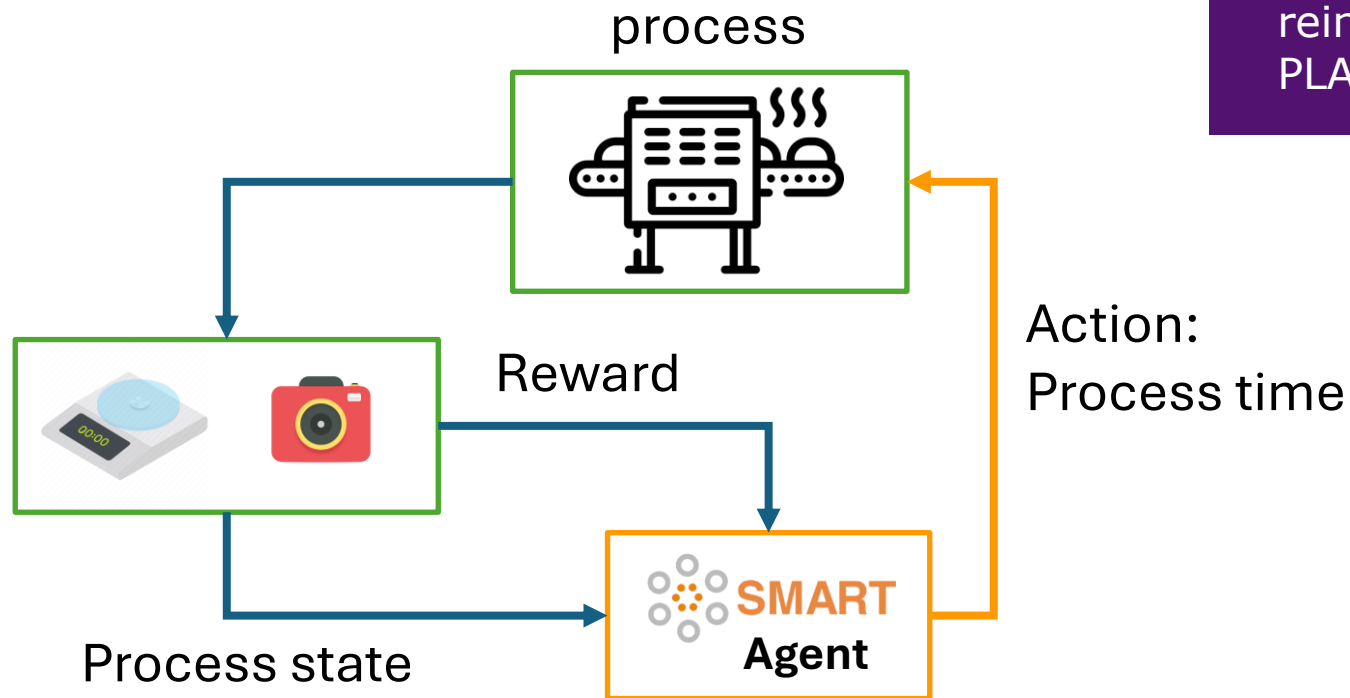
Technology:

MILP model for EMS in conjunction of ML models to predict the prices of electricity and energy generation from the RES.



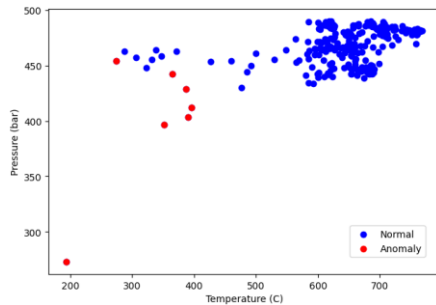
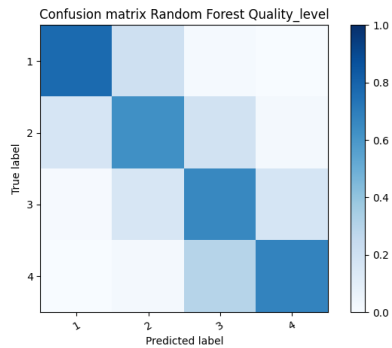
MILP - Mixed Integer Lineal Programming
RES - Renewable Energy Sources
EV - Electric Vehicle
EMS - Energy Manage System

Dynamic optimization and in real time with reinforcement learning (RL) → AUTONOMOUS PLANT CONTROL





User in the loop



[Home](#)
admin Profile Logout

Alerts

Last machine input at 2022-12-14 02:50:42

Machine data

CSV Data

Simulation block

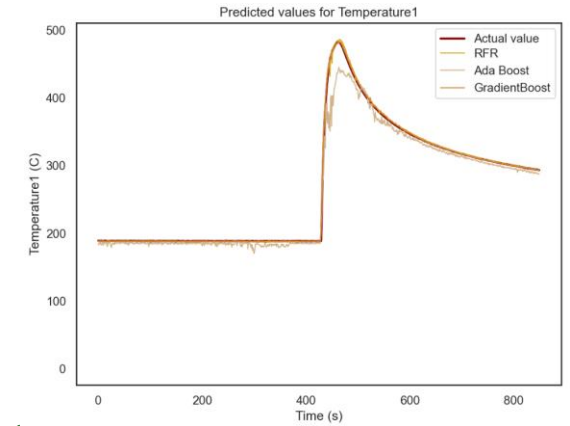
Sample I

Sample II

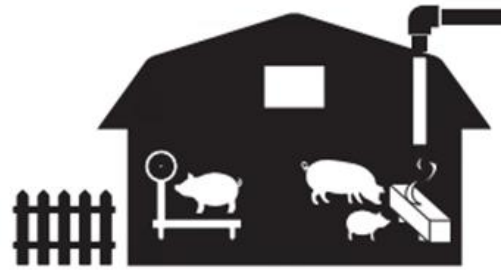
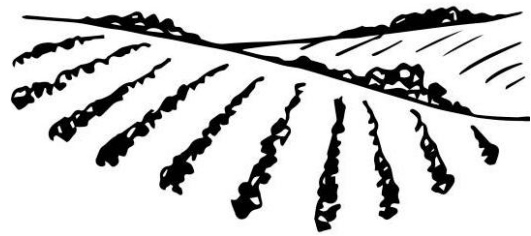
AI simulation

Finite method

CSV name	Date info	Action		
E_202204131113835_1953.csv	13/04/2022 11:38:35	Read	Plot	Download
E_202204131113835_1953.csv	13/04/2022 11:38:35	Read	Plot	Download



CSV name	Date info	Anomaly	Check Quality	Action
E_202204131113835_1953.csv	13/04/2022 11:38:35		The predicted quality is 3 Accuracy of 75%	Temp VS 4D plot (P) 4D plot (T)
E_202204131113835_1942.csv	13/04/2022 11:19:35		The predicted quality is 3 Accuracy of 75%	Temp VS 4D plot (P) 4D plot (T)



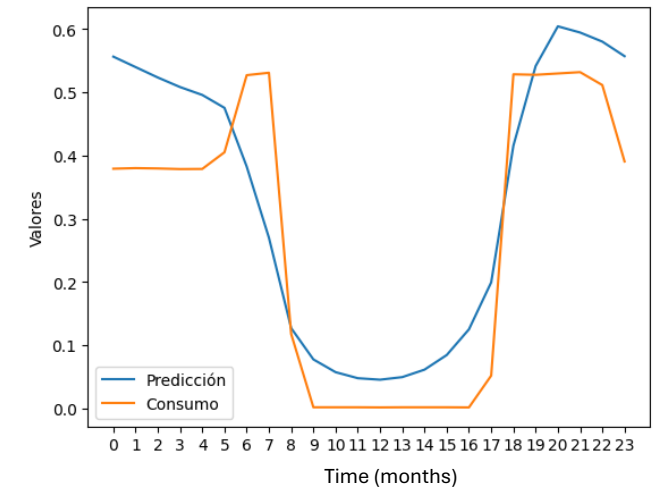
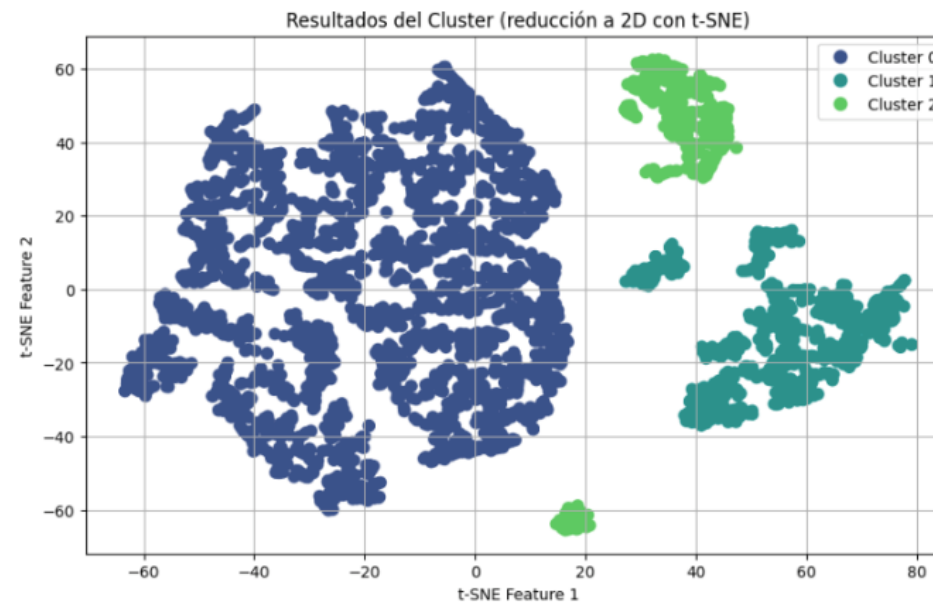
CLIENT SEGMENTATION



Identify consumption patterns and classify behaviors for a more accurate representation of the clients

Technology:

- Data analytics, Data fusion & Feature engineering
- Time series analysis
- Optimization
- Supervised ML





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Director corporatiu de R+D+I
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TORN OBERT DE PREGUNTES

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Gràcies!